

machine 1.010e

**CNC HBM (used), make PFEIFER, yop 1987,  
Model F 132 CNC, CNC control HEIDENHAIN TNC 155 P**



Originalfoto

#

## 1. technical details

milling carriage		
power	kW	33,5
gear steps infinitely variable	Stück	
revolutions	rpm	
dia. Milling spindle	mm	132
taper	ISO	60/50



<b>X - axis</b>		
table size	mm	1800 x 1480
max. table load	kg	
max. traverse	mm	1.500
feed, infinitely	mm/min	1 – 2.000
rapid traverse	mm/min	5.000

<b>Y – axis (milling head vertical)</b>		
max. traverse	mm	1.500
feed, infinitely variable	mm/min	1 – 2.000
rapid traverse	mm/min	6.000

<b>Z – axis (table to column)</b>		
max. traverse	mm	1.000
feed, infinitely variable	mm/min	1 – 2.000
rapid traverse	mm/min	6.000

<b>W – axis (spindle stroke)</b>		
max. traverse	mm	710
feed, infinitely traverse	mm/min	1 – 2.000
rapid traverse	mm/min	6.000

<b>dimensions and weight</b>		
space required (lengths x widths x heights)	m	5,49 x 4 x 4,06
weight, approx.	kg	23.000
total connected load	kVA	
Voltage/ frequency	V/Hz	380/50

